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OFFICE OF
Indian Affairs
Rec'd OCT 19

1898

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Indian Industrial School,

Carlisle, Pa. Oct. 18...1898.

Pratt, R. H.,

Captain 10th Cav'y Supt.

*Regarding articles for
use in Shoe and
Harness Shops.*

3 Inclosures

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Inclosure

47384

Indian Office,

Incl. No. /

1898

Indian Industrial School,

Carlisle, Pa. *Oct. 18* 189*8*.

Pratt, R. H.,

Captain 10th Cav'y, Supt.

List of Ordinary Tools
required for Shoe
Shop, etc.,

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Department of the Interior,

INDIAN SCHOOL SERVICE,

OFFICE OF SUPERINTENDENT.

Carlisle, Pa., October 18th, 1898.

To the Honorable,

The Commissioner of Indian Affairs,

Washington, D.C.

Sir:

Complying with the request in your letter of the 13th inst marked "Finance", I return herewith the catalogue with the essential articles for ordinary use in a shoe shop marked with a single cross, and those articles required in both shoe and harness work marked with a double cross.

I have also had prepared several lists, which I submit herewith, covering tools and material as indicated by the several headings to the list for both the shoe and harness shops.

These lists include some articles which are now on the estimate blank, scattered under different headings, as well as many which are not.

I suggest the advantage of assembling articles required in these shops under the general heading of "Leather and Shoe Findings, Saddlery, &c." The list under this heading to include some articles now carried as Hardware;-as Awls, Knives, Hammers, Pincers, &c; some carried as Notions;-as Harness needles, Shoe Thread, &c, and Lasts Nails and Wax now carried under heading of Boots and Shoes, &c. I think this course would facilitate the estimating and the bidding.

In harness material, I have named only the ordinary class

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of goods, the variety in style and material is so great that for special work, special purchases will still be necessary.

Very respectfully,



Major 1st Cav'y., Supt.

A.J.S. (Mc)

Inclosure

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Indian Industrial School,

Carlisle, Pa. Oct. 8 1898

Pratt, R. H.,

Captain 10th Cav'y. Supt.

List of Ordinary
Tools for Harness
& Lops., etc.

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List of Ordinary Tools Required for Shoe Shop.

- ✓ Awls, Pegging, Patent
- ✓ " Sewing, "
- ✓ " Hafts, " Pegging
- ✓ " " Sewing
- ✓ " Strip
- ✓ Boot Tree
- ✓ Brushes, Shoe
- ✓ Burnishers, Heel, Plain and corrugated.
- ✓ " Shank
- ✓ Button Fastener
- ✓ Compasses 8 and 10"
- ✓ Cutters, Wire or Nippers, 10"
- ✓ Cutters, Peg, Regular
- ✓ Counter, Float "
- ✓ Clamps
- ✓ Collices, sizes 4 to 12
- ✓ Files
- ✓ Hammers, Shoe, Steel, Nos. 1 and 2
- ✓ Jacks, Low Arm for Lasting and Pegging.
- ✓ Knives, Shoe, Websters Make, Square Pt.
- ✓ " Cutting, With Pat. Handles
- ✓ " Skiving, Regular
- ✓ Laster, Shank
- ✓ Lamp, Kit
- ✓ Lasts, Asstd., Mens', 6 to 10, Strapped Iron Heel and Toe
- ✓ Lasts, Asstd., Boys', 1 to 5, " " " " "
- ✓ Lasts, Womens', 3 to 7 " " " " "

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- ✓ Lasts, Misses', 13 to 2, Strapped, Iron Heel and Toe
- ✓ " Lap, Iron, Men and Women's
- ✓ Lasts, Hooks
- ✓ Machine, Sewing, for Leather
- ✓ Machine, Sewing, With Arm for Patching.
- ✓ Planes, Edge, sizes 4 to 12
- ✓ Pincers, Lasting, No. 4, Steel
- ✓ Pincers, Spring, No. 4
- ✓ Rasps, Shoe, Regular, 8 & 10 in.
- ✓ Rasps, Peg, or Peg Break,
- ✓ Shank Iron,
- ✓ Stretcher, Toe
- ✓ Stretcher, Instep
- ✓ Stands, Counter, Regular
- ✓ Sticks, Long
- ✓ Sticks, Shoulder
- ✓ Sticks, Size
- ✓ Sets, Eyelet, to suit No. 4 Punch
- ✓ Sets, Eyelet, Hook
- ✓ Stone, Oil
- ✓ Stone, Rubber
- ✓ Wheels, Fudge
- ✓ Wheels, Box

-----REMARKS-----

In any shop doing considerable manufacturing, the following should be added, viz:-

- ✓ Dies, Steel, Sole, Boys' and Mens', 1 to 10 Insole and Outsole
- ✓ Dies, Steel, Sole, Women's 1 to 7, " " "

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- ✓ Dies, Steel, Heel, 1 to 6
- ✓ Dies, Counter, 1 to 6
- ✓ Machine, Eyelet, Foot Power
- ✓ Machine, Punch, Foot Power
- ✓ Machine, Rolling,
- ✓ Machine, Splitting, 10"

Lasts should be of Applewood, of a standard pattern adopted, not to be changed from year to year, and the dies made to suit. The use of Dies is economical in cutting up leather.

List of Ordinary Supplies for Shoe Shop

- ✓ Blacking
- ✓ Bristles
- ✓ Dressing, Shoe, (Frank Miller's)
- Eyelets, Shoe, Nos.
- Eyelets, Hooks
- ✓ Lining, Shoe
- ✓ Leather, Dongola Kid for Girls' Shoes
- ✓ Leather, Satin Calf, " Boys " Medium Weight
- ✓ Leather, Sole (Oak Tan) 18 to 23 lbs. to side none over 23.Lbs.
- ✓ Nails, Iron, 6/8 - 14
- ✓ Nails, Swede Iron, 5/8 - 16, for Soles
- ✓ Nails, " " 6/8 - 16 " "
- ✓ Nails, " " 8/8 - 14 " Heels
- ✓ Pegs, Shoe, 3 - 14
- ✓ " " 4 - 12
- ✓ " " 5 - 12
- ✓ " " 6 - 11

- ✓ Leather, Collar, per ft.
- ✓ Nails, Saddle,
- ✓ Pads, Coach (Sargent No. 132, or equal)
- ✓ Rings, Martingale, Celluloid
- ✓ Squares, Hip Strap 7/8"
- ✓ Reeds, per pair
- ✓ Swivels, per doz. 5/8"
- ✓ Saddle Trees, 3", Long Jockey, Track
- ✓ Terrets, per doz. 1-5/8" and 1-3/4"
- ✓ Winkers, 3/4" Round Corner
- ✓ Worsted Zephyr, Asstd. for Tufting.

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Captain 10th Cav'y, Supt.

List of Ordinary
Tools for Harness
Shops, etc.

List of Ordinary Tools for Harness Shop.

- 17394
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- Awl blades, asstd. 17
 - ✓ Awl, round and handle
 - ✓ Board, Iron
 - ✓ Creasers, hard wood
 - ✓ Compasses, flat 6"
 - ✓ Chaneller
 - ✓ Chisels, cold 17
 - ✓ File (3) square
 - ✓ File, flat
 - ✓ Hammer, shoemaker's 17
 - ✓ Hammer, rivetting 17
 - ✓ Hammer, Tack
 - ✓ Knife, gauge
 - ✓ Knife, splitting, 10"
 - ✓ Knife, round, Lg.size
 - ✓ Knife, head, Lg.size
 - ✓ Knife, straight, shoemaker's
 - ✓ Loop sticks, 1/2, 5/8, 3/4, 7/8, 1, 1-1/8, 1-1/4, 1-1/2, 1-3/4 inch.
 - ✓ Mallet, heavy
 - ✓ Nippers, cutting, 11 in.
 - ✓ Oil stone 17
 - ✓ " can
 - ✓ Punching lead
 - ✓ Needles, asstd., Nos.4,5,8, Smith & Sons.
 - ✓ Pliers, 6", flat nose, 17
 - ✓ Punches, 8"
 - ✓ Punches, revolving spring 17
 - ✓ Punches, hand, oval, Nos. 1,2,3,4,5,6,7,8,9,10,11,12,13,14,

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- Punches, buckle
- Punches, cold
- ✓ Ticklers, Creasing
- ✓ Ticklers, Edge
- ✓ Tools, claw
- ✓ Rules, 3 ft., straight, boxwood
- ✓ Rivet, set No. 7
- ✓ Rounder Rein, 12, Hole
- ✓ Stitching Horses
- ✓ Slickers, 5"
- ✓ Wheels, overstitch, Nos. 6,7,8,10,12,14

List of Material Required for Ordinary Work Harness.

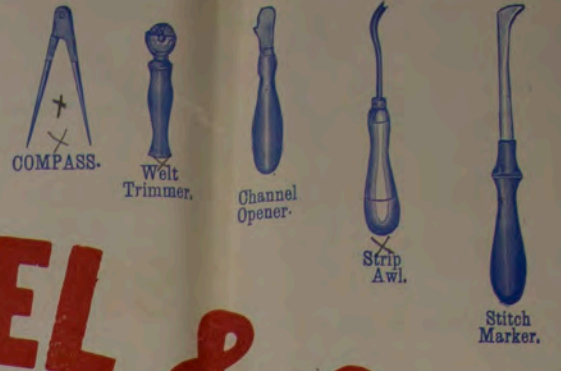
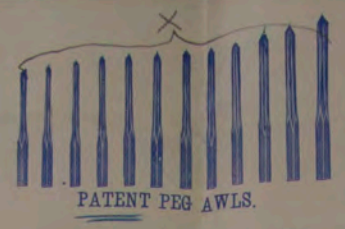
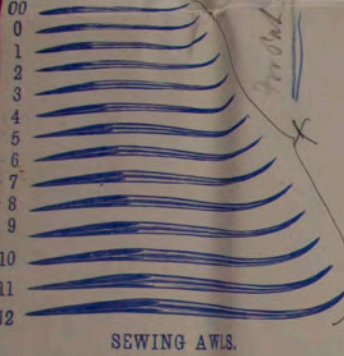
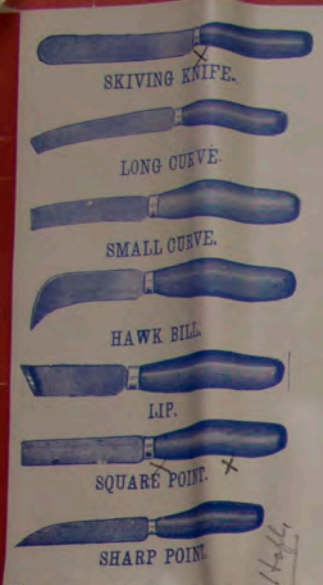
- ✓ Beeswax
- ✓ Bitts, XC, loose ring //
- Buckles, roller, 1/2", 5/8, 3/4, 7/8, 1", 1-1/4, XC, Plate Malleable //
- " harness, 1/2, 5/8, 3/4, 7/8, 1, 1-1/4, XC, Snsible Pattern //
- ✓ " center bar, 1" "
- " champion trace, 1-1/2", 3, Loop, "
- " Victor Breast Strap Snaps, 1-1/2" //
- Chain, trace, 30" Long with Hook and Swivel 17
- Carriers, " Reynolds, #391 //
- Cock Eyes, 1-1/2" With roller (Screw Cockeyes) //
- Clips, Trace, 2 Hole Polished //
- Hames, Wood, Concord, High Top, 3 Holes //
- Leather, Harness, Oak Tanned, Sides 15 to 22 lbs. //
- ✓ Ornaments, Nickle, 1"
- Rosettes, " 2" //

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- Rivets, Copper, No. 8
- Rivets, Iron Hame, Oval Head, 1" No. 7
- Rings, Breeching, 1-1/4" & 1-1/2" X C, Plate, Malleable, #4
- Rings, Harness, 7/8, 1-1/8, X C " " "
- Slides, Breast Strap, 1-1/2" Jap'd
- Tacks, 12 oz., 10 oz., 8 oz., 6 oz. 17
- Thread, Barbar's, Irish Flax, Nos. 10 & 3, Black No. 12 1
- Wax, Black, Small Ball 11
- Ink, Saddler's, Pts.
- Dressing Harness, Millers.

List of Mounting Required for Making Ordinary Driving
 Harness, Single and Double, X C, Plate, so as to utilize buckles,
 rings, etc., now on the estimate blank.

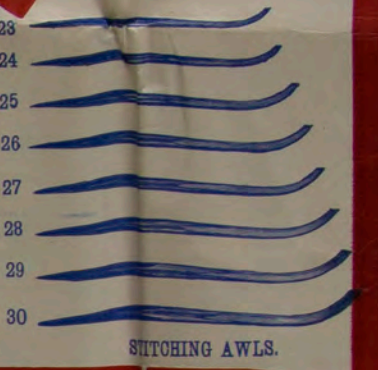
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- ✓ Bitts, Steel, (Broken Snaffle)
 - ✓ Brow, Bands, 3/4"
 - ✓ Buckles, Trace, 1-1/8" and 1-1/4"
 - ✓ " " 7/8" and 1"
 - ✓ Collars, Heavy Buggy, Pat. Leather, Rim and Back, Fair Leather Face
 - Hook, Post, or Post Hook.
 - ✓ " Bolt, or Bolt Hook.
 - Hair Goat 11
 - ✓ Hames, 3-1/2 and 4 lbs. per pair
 - ✓ Hame, Tug Ends, 1-1/8" and 1-1/4"
 - ✓ Hame, Tug Loops, " "
 - ✓ Check Loops, 5/8"
 - ✓ Leather, Pat., Long Flap, per ft.
 - ✓ Leather, Enameled, " "



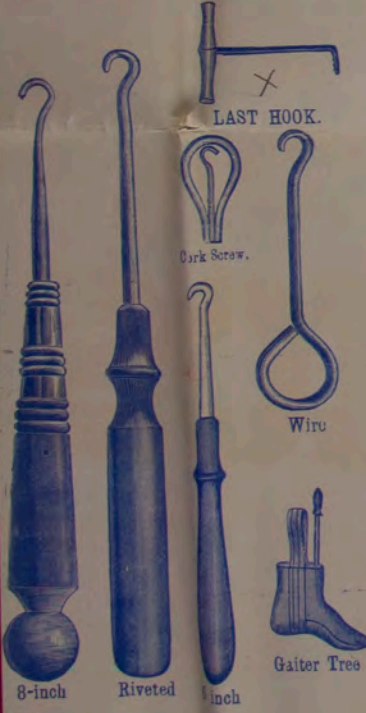
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194 PARK ROW

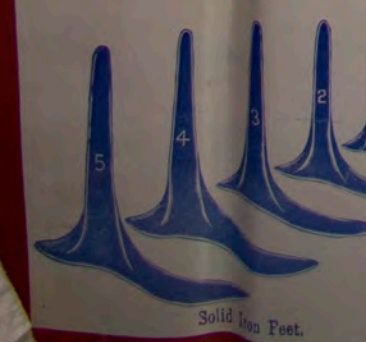
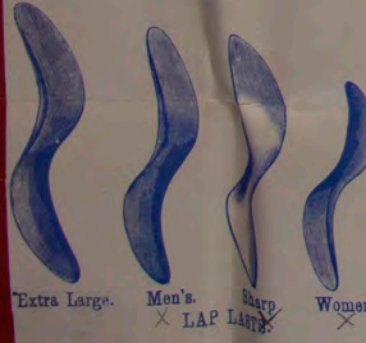
NEW YORK CITY



SOLE LEATHER



AND FINDINGS



ESTABLISHED 1846



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